

# 10 Ton Pipe and Tube Bender



## General Specifications

- Heavy duty all steel construction
- Smooth, fast operation
- 180 degree bend capacity
- Easy to use hand controls
- Operates horizontally or vertically
- Heavy duty rolling and locking stand
- Auto stop feature for repeatable bends
- Quick disconnect hoses
- 2" ID Schedule 40 Pipe Capacity
- 2-1/2" OD .095" Tube Capacity
- 2-1/4" .083 Chromoly Capacity
- Die sets sold separately
- One year warranty

Power it up with a Cleveland Steel Tool Ironworker with the factory installed Hydraulic Accessory Pack or the Porta Power 5HP portable power unit.

## HYDRAULIC SPECIFICATIONS

### PORTA POWER

5 HP Hydraulic Power Unit



Motor	Specifications
Standard Electric Motor	5HP, 3 Phase, 208V/230V
Optional Electric Motor	5HP, 3 Phase, 460V 5HP, 1 Phase, 230V
Pump Size	3-1/2 gpm-single stage
Valve Pressure	2,600 psi max.
Reservoir	7 Gallons
Cylinder	1-3/4" Ram
Stroke	14"



Scan to view all of our machines.

# Bender Dies

## Schedule 40 Pipe Bender Dies

90 Degree	
Radius	Sizes available
3.00	1/4, 3/8, 1/2, 3/4, 1"
3.50	1/4, 3/8, 1/2, 3/4, 1", 1-1/4
4.00	1/2, 3/4, 1", 1-1/4
4.50	1/2, 3/4, 1", 1-1/4, 1-1/2
5.00	1", 1-1/4, 1-1/2
5.50	3/4, 1", 1-1/4, 1-1/2, 2"
6.00	1", 1-1/4, 1-1/2, 2"
6.50	3/4, 1", 1-1/4, 1-1/2, 2"
7.00	1-1/4, 1-1/2
7.50	1", 2"

180 Degree	
Radius	Sizes available
3.00	1/4, 3/8, 1/2, 3/4, 1"
3.50	1/4, 3/8, 1/2, 3/4, 1", 1-1/4
4.00	1/2, 3/4, 1", 1-1/4
4.50	1/2, 3/4, 1", 1-1/4, 1-1/2
5.00	1", 1-1/4, 1-1/2
5.50	3/4, 1", 1-1/4, 1-1/2, 2"
6.00	1", 1-1/4, 1-1/2, 2"
6.50	3/4, 1", 1-1/4, 1-1/2, 2"
7.00	1-1/4, 1-1/2
7.50	1", 2"



## Tube Bender Dies

90 Degree	
Radius	Sizes available
3.00	1/2, 5/8, 3/4, 7/8, 1", 1-1/8
3.50	5/8, 3/4, 7/8, 1", 1-1/8, 1-1/4
4.00	7/8, 1", 1-1/8, 1-1/4
4.50	3/4, 7/8, 1", 1-1/8, 1-1/4, 1-3/8, 1-1/2
5.00	1-1/4, 1-3/8, 1-1/2
5.50	3/4, 7/8, 1", 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4
6.00	1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2"
6.50	1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2", 2-1/8, 2-1/4, 2-3/8, 2-1/2
7.00	1-1/2, 1-5/8, 1-3/4, 1-7/8, 2"
7.50	1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2", 2-1/8, 2-1/4, 2-3/8, 2-1/2

180 Degree	
Radius	Sizes available
3.00	1/2, 5/8, 3/4, 7/8, 1", 1-1/8
3.50	5/8, 3/4, 7/8, 1", 1-1/8, 1-1/4
4.00	7/8, 1", 1-1/8, 1-1/4
4.50	3/4, 7/8, 1", 1-1/8, 1-1/4, 1-3/8, 1-1/2
5.00	1-1/4, 1-3/8, 1-1/2
5.50	3/4, 7/8, 1", 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4
6.00	1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2"
6.50	1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2", 2-1/8, 2-1/4, 2-3/8, 2-1/2
7.00	1-1/2, 1-5/8, 1-3/4, 1-7/8, 2"
7.50	1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2", 2-1/8, 2-1/4, 2-3/8, 2-1/2

Bender Dies for Square Tubing available.  
Call our office for details.